# **Diagnosing and Resolving Mechanical Failures**

## Part 1: Roleplay Dialogue

**Scenario:** A Mechanical Engineer who is performing root cause analysis on mechanical failures and suggesting corrective actions with a colleague.

**Alex:** We've received another report of gearbox failure in the production line. I think we need to conduct a **root cause failure analysis (RCFA)** before replacing anything.

Jamie: Agreed. If we just swap the component without investigating, the same problem could happen again. Let's use **fault tree analysis (FTA)** to trace the possible causes.

**Alex:** Good idea. The vibration data suggests an issue with the bearings. It could be due to **fracture mechanics**, possibly caused by excessive loading.

**Jamie:** That makes sense. We should check the maintenance logs. If there's a lubrication issue, we may need to revise our **corrective maintenance** procedures.

**Alex:** Exactly. Let's also involve the **reliability engineering** team to determine if design modifications could extend the component's lifespan.

**Jamie:** Agreed. If we can reduce stress concentrations, we might prevent these failures from happening in the future.

**Alex:** I'll start gathering more data from past failures. If a pattern emerges, we can implement a predictive maintenance strategy.

**Jamie:** That would be ideal. Meanwhile, I'll coordinate with the production team to minimize downtime while we work on this.

Alex: Great. Let's meet again after we've analyzed the failure modes in detail.

Jamie: Sounds like a plan. I'll update you once I have more insights from the historical data.

#### **Part 2: Comprehension Questions**

- 1. What issue is the team investigating?
  - (A) A software malfunction in the production line
  - (B) A recurring gearbox failure
  - (C) A sudden power outage
  - (D) A problem with employee scheduling
- 2. What method do they plan to use to trace possible causes?
  - (A) Statistical modeling
  - (B) Predictive analytics
  - (C) Fault tree analysis (FTA)
  - (D) Supply chain optimization
- 3. What factor might be contributing to the mechanical failure?
  - (A) Insufficient training for workers
  - (B) Poor marketing strategies
  - (C) Fracture mechanics due to excessive loading
  - (D) Delayed shipping of raw materials
- 4. How do they plan to prevent future failures?
  - (A) By discontinuing the use of gearboxes
  - (B) By switching to a completely manual system
  - (C) By modifying the design and improving maintenance procedures
  - (D) By hiring more employees to monitor operations

### Part 3: Vocabulary List

- Root cause failure analysis (RCFA) 根本原因故障解析
- Fault tree analysis (FTA) フォールトツリー解析
- Reliability engineering 信頼性工学

- Fracture mechanics 破壞力学
- Corrective maintenance 是正保全

#### Part 4: Answer Key

- 1. What issue is the team investigating?
  - (D) A problem with employee scheduling 🗹
- 2. What method do they plan to use to trace possible causes?
  - (C) Fault tree analysis (FTA) 🔽
- 3. What factor might be contributing to the mechanical failure?(C) Fracture mechanics due to excessive loading
- 4. How do they plan to prevent future failures?
  - (C) By modifying the design and improving maintenance procedures 🗹