

Type B 日本語訳なし スマホの方は横にしてご覧下さい。日本語付はスクロールダウンするとございます

3[A] – From Factories to Farms  Lesson6 G2 Chobun TypeB 10.3(3A)A2E

1. As the world's economy changes, new industrial cities develop.
2. One result is that many older industrial cities find themselves losing the
3. factories and jobs that made them wealthy.
4. A good example of this is Detroit, in the United States.
5. Detroit's modern history began at the end of the 19th century, when a man
6. named Ransom Olds built a car factory there.
7. The cars produced by Olds were popular, and soon other car manufacturers
8. opened factories in the city.
9. (26), the population began to increase. By 1950, Detroit was the
10. fourth-largest city in America.

*Choose the correct answer to fill in the blank from these choices.

11. (26) 1 Naturally 2 Rather 3 Nevertheless 4 Unfortunately

Further Questions& Sample Answers

12. 1)-26 What has been happening to older industrial cities?
13. *They've been losing the factories and jobs that made them wealthy.*
14. 2)-26 Who built the first car factory in Detroit?
15. *Ransom Olds built the first car factory in Detroit.*

16. Sometime later, however, (27) for Detroit's cars began to drop.
17. Other countries were producing cheaper and more efficient cars, and more and
18. more of the city's factories went out of business.

*Choose the correct answer to fill in the blank from these choices.

19. (27) 1 permission 2 demand 3 assistance 4 responsibility

Further Questions& Sample Answers

20. 3)-27 Why did people stop buying cars from Detroit?
21. *Other countries were producing cheaper and more efficient cars.*



USE & PRINTING outside of eTOC are strictly PROHIBITED.

22. Now, Detroit's population has fallen by half, and the city is full of empty factories
23. and wasteland.
24. Unemployment and poverty are common, and people are searching for good ways
25. to use the empty land.
26. One idea that is becoming increasingly popular is to go back to how the land was
27. used before the car factories came—farming.
28. This idea started as a way to help (28) people who needed food.
29. Taja Sevelle, a singer, began creating small gardens on empty land and
30. encouraging volunteers to grow fruit and vegetables.

*Choose the correct answer to fill in the blank from these choices.

31. (28) 1 religious 2 healthy 3 young 4 local

Further Questions& Sample Answers

32. **4)-28** What has happened to Detroit?
 33. *The population has fallen by half and the city is full of empty factories and wasteland.*
34. **5)-28** How was the land in Detroit used before the car factories?
 35. *Before the car factories, the land was used for farming.*
-
36. The food was then given away to anyone in the neighborhood who needed it.
 37. Her idea was very successful and has since spread to many other cities.
 38. Now, John Hantz, a wealthy businessman, is taking this idea a step further.
 39. He has begun buying up unused land in Detroit to use for commercial farming.
 40. He faces many problems in making his business work, including polluted land
 41. and high taxes, but he is confident that he will be able to overcome them.
 42. He believes that growing crops on the land will not only bring him a (**29**),
 43. but also help make Detroit a much greener city.

*Choose the correct answer to fill in the blank from these choices.

44. **(29)** 1 decision 2 task 3 profit 4 warning

Further Questions& Sample Answers

45. **6)-29** Has growing food for the poor in Detroit been successful?
 46. *The idea has been very successful and has spread to many other cities.*
47. **7)-29** Why has John Hantz been buying up unused land in Detroit?
 48. *He has bought the land to be used for commercial farming.*
49. **8)-29** How could Michigan's (the state Detroit is in) government help Detroit develop farming?
 50. **①**-*It could lower taxes for farming businesses.*
 51. **②**-*They could subsidize people who clean up polluted land.*
 52. **③**-*It could buy the land itself and offer people jobs on the farms.*

53. **(26)** 1 Naturally 2 Rather 3 Nevertheless 4 Unfortunately
 54. **(27)** 1 permission 2 demand 3 assistance 4 responsibility
 55. **(28)** 1 religious 2 healthy 3 young 4 local
 56. **(29)** 1 decision 2 task 3 profit 4 warning

Example sentences

57. **(26) 1** She was **naturally** angry when I forgot that I was supposed to meet her tonight.
 58. **2** I would **rather** take the train than the bus because it is less confusing.
 59. **3** It was raining hard yesterday, **nevertheless** I still had to walk to the supermarket.
 60. **4** **Unfortunately** there have been many natural disasters in Tokyo this year.
61. **(27) 1** I asked my boss for **permission** to leave early next Tuesday.
 62. **2** My boss made a **demand** that I come to work two hours early tomorrow.
 63. **3** I couldn't understand what the foreigner was saying, so I had to ask for **assistance**.
 64. **4** It is your **responsibility** to bring your homework to class each day.

66. **(28) 1** He was very **religious**, so he became a monk.
 67. **2** Carrots are a very **healthy** food.
 68. **3** My niece is only 4, she is very **young**.
 69. **4** I like to buy food that is grown on **local** farms in my neighborhood.
70. **(29) 1** We had to make a **decision** whether to buy chocolate or vanilla ice cream.
 71. **2** My **task** at home is to walk the dog.
 72. **3** We sell each cookie for ¥100 and it costs us ¥45 yen to make, so the profit is ¥65.
 73. **4** The sirens are a **warning** that an ambulance is coming.

Answers for "Vocabularies".

74. **(26) 1** Naturally **2** Rather **3** Nevertheless **4** Unfortunately
 75. **(27) 1** permission **2** demand **3** assistance **4** responsibility
 76. **(28) 1** religious **2** healthy **3** young **4** local
 77. **(29) 1** decision **2** task **3** profit **4** warning

Review Questions

78. **1)-26** What has been happening to older industrial cities?
 79. *They've been losing the factories and jobs that made them wealthy.*
80. **2)-26** Who built the first car factory in Detroit?
 81. *Ransom Olds built the first car factory in Detroit.*
82. **3)-27** Why did people stop buying cars from Detroit?
 83. *Other countries were producing cheaper and more efficient cars.*
84. **4)-28** What has happened to Detroit?
 85. *The population has fallen by half and the city is full of empty factories and wasteland*
87. **5)-28** How was the land in Detroit used before the car factories?
 88. *Before the car factories, the land was used for farming.*
89. **6)-29** Has growing food for the poor in Detroit been successful?
 90. *The idea has been very successful and has spread to many other cities.*
91. **7)-29** Why has John Hantz been buying up unused land in Detroit?
 92. *He has bought the land to be used for commercial farming.*
93. **8)-29** How could Michigan's (the state Detroit is in) government help Detroit develop farming?
 94. **①**-*It could lower taxes for farming businesses.*
 95. **②**-*They could subsidize people who clean up polluted land.*
 96. **③**-*It could buy the land itself and offer people jobs on the farms.*

解答 : (26)1(27)2(28)4(29)3

日本語訳付

3[A] – From Factories to Farms Lesson6 G2 Chobun dokkai 10.3(3A)A2E

97. As the world's economy changes, new industrial cities develop .
工場 (こうじょう) 農場 (のうじょう) 経済 (けいざい) 産業 (さんぎょう) の 発展 (はってん) させる
98. One result is that many older industrial cities find themselves
結果 (けっか) たくさん 産業 (さんぎょう) の
99. losing the factories and jobs that made them wealthy .
勝 (か) ち目 (め) のない 工場 (こうじょう) 裕福 (ゆうふく) な
100. A good example of this is Detroit, in the United States.
例 (れい) デトロイト
101. Detroit's modern history began at the end of the 19th century, when a
現代 (げんだい) の 歴史 (れきし) 始 (はじ) めた ~の終 (お) わり 世紀 (せいき)
102. man named Ransom Olds built a car factory there.
建 (た) てた そこ
103. The cars produced by Olds were popular, and soon other car
作 (つく) り出 (だ) された ~によって 人気 (にんき) すぐに 他 (ほか) の
104. manufacturers opened factories in the city. (26), the population began
製造業者 (せいぞうぎょうしゃ) 人口 (じんこう)
105. to increase. By 1950, Detroit was the fourth-largest city in America.
ふえる

*Choose the correct answer to fill in the blank from these choices.

106. (26) 1 Naturally 2 Rather 3 Nevertheless 4 Unfortunately
自然 (しぜん) に ~よりむしろ それにもかかわらず 不運 (ふうん) にも

Further Questions& Sample Answers

107. 1)-26 What has been happening to older industrial cities?
むかし こうぎょう とし お こと
108. 昔の工業都市で起っている事は何ですか。
敗北 (はいぼく) をもたらす 裕福 (ゆうふく) な
109. They have been losing the factories and jobs that made them wealthy .
110. 2)-26 Who built the first car factory in Detroit?
さいしょ くるま こうじょう た だれ
111. デトロイトで最初に車の工場を建てたのは誰ですか。
112. Ransom Olds built the first car factory in Detroit.



113. Sometime later, however, (27) for Detroit's cars began to drop .
何日 (なんにち) か後 (ご) しかしながら 価値 (かち) がさがる
114. Other countries were producing cheaper and more efficient cars, and more
製造 (せいぞう) してた 有能 (ゆうのう) な
 and more of the city's factories went out of business.

*Choose the correct answer to fill in the blank from these choices.

115. (27) 1 permission 2 demand 3 assistance 4 responsibility
許可 (きょか) 要求 (ようきゅう) する 手伝 (てつだ) い 責任 (せきにん)

Further Questions& Sample Answers

116. 3)-27 Why did people stop buying cars from Detroit?
ひとびと くるま こうにゆう
117. なぜ人々はDetroitから車を購入することをやめたのですか。
産 (う) み出 (だ) す 有能 (ゆうのう) な
118. Other countries were producing cheaper and more efficient cars.
119. Now, Detroit's population has fallen by half , and the city is full of
人口 (じんこう) 落 (お) ちた 半分 (はんぶん)
 empty factories and wasteland.
人 (ひと) のいない 荒地 (あれち)
120. Unemployment and poverty are common, and people are searching for good
失業 (しつぎょう) 貧乏 (びんぼう) 普通 (ふつう) の 検索 (けんさく) する

空 (から) の

121. ways to use the empty land.
122. One idea that is becoming increasingly popular is to go back to how the land was used before the car factories came—farming.
123. This idea started as a way to help (28) people who needed food.
124. Taja Sevelle, a singer, began creating small gardens on empty land and encouraging volunteers to grow fruit and vegetables.

ますます

人気 (にんき) のある

農業 (のうぎょう)

創造 (そうぞう) する

元氣 (げんき) づける

ボランティア

育 (そだ) てる

*Choose the correct answer to fill in the blank from these choices.

127. (28) 1 religious 2 healthy 3 young 4 local

宗教 (しゅうきょう)

健康 (けんこう) な

地元 (じもと) の

Further Questions & Sample Answers



128. 4)-28 What has happened to Detroit? Detroit ではなにが起っていますか。
129. The population has fallen by half and the city is full of empty factories and wasteland.
130. 5)-28 How was the land in Detroit used before the car factories?
131. 車工場の前に Detroit の土地はどのように使用されていましたか。
132. Before the car factories, the land was used for farming.

人口 (じんこう)

落 (お) ちた

空 (から) の

不毛 (ふもう) の地 (ち)

133. The food was then given away to anyone in the neighborhood who needed it.

その時 (とき)

誰 (だれ) か

隣人 (りんじん)

134. Her idea was very successful and has since spread to many other cities.

好結果 (こうけっか)

広 (ひろ) がる

135. Now, John Hantz, a wealthy businessman, is taking this idea a step further.

裕福 (ゆうふく) な

136. He has begun buying up unused land in Detroit to use for commercial farming.

更 (さら) に進 (すす) んだ

買 (か) い占 (し) めている 使 (つか) われていない

137. He faces many problems in making his business work, including polluted land and high taxes, but he is confident that he will be able to overcome them.

商業上 (しょうぎょうじょう) の 農業 (のうぎょう)

直面 (ちよくめん) する

問題 (もんだい)

ますます増 (ふ) える

138. He faces many problems in making his business work, including polluted land and high taxes, but he is confident that he will be able to overcome them.

汚染 (おせん) する

税金 (ぜいきん)

確信 (かくしん) して

~することができる

139. He believes that growing crops on the land will not only bring him a (29), but also help make Detroit a much greener city.

打 (う) ち勝 (か) つ

信 (しん) じている

栽培 (さいばい) する 作物 (さくもつ)

もたらす

140. (29), but also help make Detroit a much greener city.

緑 (ろ) におおわれた

*Choose the correct answer to fill in the blank from these choices.

145. (29) 1 decision 2 task 3 profit 4 warning

決断 (けつだん)

仕事 (しごと)

利益 (りえき)

警告 (けいこく)

Further Questions & Sample Answers



146. 6)-29 Has growing food for the poor in Detroit been successful?
147. デトロイトでの貧しい人々への食物栽培は成功していますか。
148. The idea has been very successful and has spread to many other cities.

まず ひとびと しょくもつさいばい せいこう

広 (ひろ) がる

149. **7)-29** Why has John Hantz been buying up unused land in Detroit?

150. なぜ John Hantz は使われていないデトロイトの土地を買い占めていますか。
つか とち か し

151. *He has bought the land to be used for commercial farming.*
商業的 (しょうぎょうてき) な 政府 (せいふ)

152. **8)-29** How could Michigan's (the state Detroit is in) government help Detroit develop farming? ミシガン政府はどのようにしてデトロイトの農業開発を促進していますか。
開発する 農業 (のうぎょう) 下 (さ) げる

153. ①-It could lower taxes for farming businesses.

154. ②-They could subsidize people who clean up polluted land.
援助 (えんじょ) を受 (う) ける 汚染 (おせん) された

155. ③-It could buy the land itself and offer people jobs on the farms.
提案 (ていあん) する

Vocabularies: Try to memorize these words yourself without looking at the Japanese translations.

For Teachers: Have the student read the word in English, correct their pronunciation then say it together. Then have the student say it in Japanese before saying again in English. After you have done this for each line, go back to the first word and have the student translate it.

156. **(26)** 1 Naturally 2 Rather 3 Nevertheless 4 Unfortunately
 157. **(27)** 1 permission 2 demand 3 assistance 4 responsibility
 158. **(28)** 1 religious 2 healthy 3 young 4 local
 159. **(29)** 1 decision 2 task 3 profit 4 warning

Example sentences: *It must take a long time but Try to use these vocabularies one by one in the sentences of your original one. Teacher must show them your for example sentence before ask.
~することになっている

160. **(26)** 1 She was naturally angry when I forgot that I was supposed to meet her tonight.
~しない 混乱 (こんらん) させる

161. 2 I would rather take the train than the bus because it is less confusing .

162. 3 It was raining hard yesterday, nevertheless I still had to walk to the supermarket.
自然災害 (しぜんさいがい)

163. 4 Unfortunately there have been many natural disasters in Tokyo this year.

164. **(27)** 1 I asked my boss for permission to leave early next Tuesday.

165. 2 My boss made a demand that I come to work two hours early tomorrow.

166. 3 I couldn't understand what the foreigner was saying, so I had to ask for assistance.
外国人 (がいこくじん)

167. 4 It is your responsibility to bring your homework to class each day.
それぞれ

168. **(28)** 1 He was very religious, so he became a monk .
修道士 (しゅうどうし) 、お坊 (ぼう) さん

169. 2 Carrots are a very healthy food.

170. 3 My niece is only 4, she is very young.
姪 (めい)

171. 4 I like to buy food that is grown on local farms in my neighborhood.
~でそだった 地元 (じもと) の 農場 (のうじょう) 近所 (きんじょ)

172. **(29)** 1 We had to make a decision whether to buy chocolate or vanilla ice cream.

173. 2 My task at home is to walk the dog.

174. 3 We sell each cookie for ¥100 and it costs us ¥45 yen to make, so the profit is ¥65.
利益 (りえき)

175. 4 The sirens are a warning that an ambulance is coming.
サイレン 救急車 (きゅうきゅうしゃ)

Answers for "Vocabularies".

176. (26)	1	自然 (しぜん) に Naturally	2	~よりむしろ Rather	3	それにもかかわらず Nevertheless	4	不運 (ふうん) にも Unfortunately
177. (27)	1	許可 (きょか) permission	2	要求 (ようきゅう) する demand	3	手伝 (てつだ) い assistance	4	責任 (せきにん) responsibility
178. (28)	1	宗教 (しゅうきょう) religious	2	healthy	3	young	4	地元 (じもと) の local
179. (29)	1	決断 (けつだん) decision	2	仕事 (しごと) task	3	利益 (りえき) profit	4	警告 (けいこく) warning

Review Questions



180. **1)-26** What has been happening to older industrial cities?
敗北 (はいぼく) をもたらす
181. *They have been losing the factories and jobs that made them wealthy.*
裕福 (ゆうふく) な
182. **2)-26** Who built the first car factory in Detroit?
183. *Ransom Olds built the first car factory in Detroit.*
184. **3)-27** Why did people stop buying cars from Detroit?
産 (う) み出 (だ) す
185. *Other countries were producing cheaper and more efficient cars.*
有能 (ゆうのう) な
186. **4)-28** What has happened to Detroit?
人口 (じんこう) 落 (お) ちた
187. *The population has fallen by half and the city is full of empty factories and wasteland.*
空 (から) の
不毛 (ふもう) の地 (ち)
188. **5)-28** How was the land in Detroit used before the car factories?
189. *Before the car factories, the land was used for farming.*
190. **6)-29** Has growing food for the poor in Detroit been successful?
広 (ひろ) がる
191. *The idea has been very successful and has spread to many other cities.*
192. **7)-29** Why has John Hantz been buying up unused land in Detroit?
商業的 (しょうぎょうてき) な
193. *He has bought the land to be used for commercial farming.*
194. **8)-29** How could Michigan's (the state Detroit is in) government help Detroit develop farming?
下 (さ) げる
195. **①**-It could lower taxes for farming businesses.
196. **②**-They could subsidize people who clean up polluted land.
援助 (えんじょ) を受 (う) ける
汚染 (おせん) された
197. **③**-It could buy the land itself and offer people jobs on the farms.
提案 (ていあん) する



USE & PRINTING outside of eTOC are strictly PROHIBITED.



Not for use outside Flex English Community

解答 : (26)1(27)2(28)4(29)3